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Hawkesbury, ON
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D3916-5
Job Sheet 166720



Part No: D3916-5

Job Qty: 12 ea

Part Name: Light Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/20/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	12 Ea	10/19/17	0.00	0.00	Start up container	
100	Large Fab	12 pcs	10/20/17	0.00	4.80	Large Fab 8	
110	QC	12 pcs	10/20/17	0.00	0.00	QC6	
120	Packaging	12 pcs	10/20/17	0.00	0.00	Packaging3	
130	QC21-SA	12 Ea	10/20/17	0.00	0.00	QC21	

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9566 *** Make line at 9.00" annd use jig for other Descriptions: line***

120 - LOCATION: WA004

130 - 1-Cut as per Dwg D3942-3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TS0.500W.049	50	1,050	0	0

Part Specifications

Specifications could not be found.

Plex 10/16/17 10:17 AM dart.poulin.mario

B138186

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ _____	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐		
Date : _____		W I P		MRB (QSI042) Approval			
Description		PART NO: D3916-5 Revision: Operation: Start up Operation Quantity: 12 Next Op: 100 Large Fab Light Rib		Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
				OCT17			
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; vertical-align: top;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%; vertical-align: top;"> No Re-verl ☐ Operator ☐ Offset/Set ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>		Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verl ☐ Operator ☐ Offset/Set ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	 SERIAL NO: S000743		Job #: 166720 Mfg Date: 10/17/17	
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OTHER : _____							